

CLAIMS

1. A process for synthesis of hydrogen cyanide, comprising:
reacting methane or methane-containing natural gas, ammonia and oxygen-enriched
air or oxygen in the presence of a catalyst comprising platinum or a platinum alloy;
5 wherein oxygen and nitrogen are present in a molar ratio which satisfies the
relationship

$$\frac{[\text{O}_2]}{[\text{O}_2 + \text{N}_2]} = 0.25 \text{ to } 1.0;$$

10 wherein methane and ammonia are present in a molar ratio of

$$\frac{[\text{CH}_4]}{[\text{NH}_3]} = 0.95 \text{ to } 1.05;$$

wherein a molar ratio of ammonia to the sum of oxygen and nitrogen obeys the
following relationship:

$$Y = m \cdot X - a,$$

15 wherein

$$Y = \frac{[\text{NH}_3]}{[\text{O}_2 + \text{N}_2]}$$

$$20 \quad X = \frac{[\text{O}_2]}{[\text{O}_2 + \text{N}_2]}$$

$m = 1.25 \text{ to } 1.40;$ and

$a = 0.05 \text{ to } 0.14.$

2. The process according to Claim 1, wherein said molar ratio of oxygen and nitrogen
25 is

$$\frac{[\text{O}_2]}{[\text{O}_2 + \text{N}_2]} = 0.25 \text{ to } 0.40.$$

3. The process according to Claim 1, wherein said molar ratio of methane and
30 ammonia is

$$\frac{[\text{CH}_4]}{[\text{NH}_3]} = 0.98 \text{ to } 1.02.$$

4. The process according to Claim 1, wherein $m = 1.25 \text{ to } 1.33$ and $a = 0.07 \text{ to } 0.11.$

5. The process according to Claim 1, wherein the starting-gas mixture is preheated to
35 at most $150^\circ\text{C}.$

6. The process according to Claim 1, wherein a volume flow for ammonia and methane or the methane-containing natural gas is calculated and controlled as a function of a molar ratio $X = O_2/(N_2 + O_2)$ using a process control system.

7. The process according to Claim 1, wherein said methane-containing natural gas contains at least 88 vol.% of methane.

8. The process according to Claim 1, wherein said process is performed in a conventional Andrussov-reactor.

9. A process for synthesis of hydrogen cyanide by the Andrussov method, comprising:

reacting a mixture of methane or methane-containing natural gas, ammonia and oxygen-enriched air or oxygen in the presence of a catalyst at an elevated temperature; wherein a ratio

$$\frac{[O_2]}{[O_2 + N_2]} > 0.4 \text{ to } 1.0 \text{ (vol/vol); and}$$

wherein said reacting is performed in a conventional Andrussov reactor.

10. The process according to Claim 9, wherein a molar ratio

$$\frac{CH_4}{NH_3}$$

in said mixture mixture is 0.95 to 1.05 (mol/mol).

11. The process according to Claim 9, wherein an oxygen stream is intensively mixed with an air stream before adding methane or methane-containing natural gas and ammonia.

12. The process according to Claim 9, wherein a methane or natural-gas stream and an ammonia stream are mixed before adding into an air-oxygen or an oxygen stream.

13. The process according to Claim 9, wherein said mixture is preheated to at most 200°C.

14. The process according to Claim 9, wherein said mixture is preheated to at most 150°C.